SIEMENS

Data sheet

6ES7515-2TM01-0AB0



SIMATIC S7-1500T, CPU 1515T-2 PN, Central processing unit with work memory 750 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 30 ns bit performance, SIMATIC Memory Card required

00.00
i00 µs

 integrated (for data) 	3 Mbyte
Load memory	o moyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	0.040
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	Any (and plinited by the second se
Number	Any (only limited by the main memory)
Retentivity	Vaa
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags),	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max. Flag	
• Size, max.	16 kbyte
 Size, max. Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
	o, o olock memory bit, grouped into one clock memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity adjustable	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	00
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
Number of IO Controllers	be inserted in total
integrated	2
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
 supported 	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
 integrated switch 	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	

Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via
· ···, ·	AS-i, PROFIBUS or PROFINET
 — Of which IO devices with IRT, max. 	64
 — Number of connectable IO Devices for RT, 	256
max.	
— of which in line, max.	256
 — Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
Lindete time for IDT	quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the
for sond cycle of 500 up	minimum update time of 500 μ s of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms 1 ms to 16 ms
— for send cycle of 1 ms	
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
Cycles	µs 3 875 µs)
Update time for RT	250 up to 120 mg
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
	Yes
— PG/OP communication	
Isochronous mode Direct data evenance	No
— Direct data exchange	No
	No Voci por upor program
— PROFlenergy	Yes; per user program

— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via
 — Number of connectable IO Devices for RT, 	AS-i, PROFIBUS or PROFINET 32
max.	52
— of which in line, max.	32
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT — for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 1115 10 5 12 1115
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	
- activation/deactivation of I-devices	Yes; per user program
 Asset management record 	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
Drotocolo	
Protocols	
PROFIsafe	No
	No
PROFIsafe	No 192; via integrated interfaces of the CPU and connected CPs / CMs
PROFIsafe Number of connections	
PROFIsafe Number of connections • Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web	192; via integrated interfaces of the CPU and connected CPs / CMs 10
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Media redundancy	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Media redundancy — MRP	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Media redundancy — MRP — MRP interconnection, supported	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
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PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - MRP for forwarding Media redundancy - MRP MRPD - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006)	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes
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PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - Media redundancy - MRP - MRP - MRP - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes 64 kbyte Yes Se ves Yes Yes Se ves Yes Se ves Yes Se ves Yes Yes Yes Yes Yes Yes <td< td=""></td<>
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - MRP Media redundancy - MRP MRPD - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max.	192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes 64 kbyte

	Vaa
	Yes
• DNS	Yes
• SNMP	Yes
• DCP • LLDP	Yes Yes
ELDP Encryption	Yes; Optional
Web server	ies, Optional
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 — Number of registerable nodes, max. 	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
• OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
— Number of registerable nodes, max.	20 000
 Number of subscriptions per session, max. Sampling interval min 	20 100 ms
 — Sampling interval, min. — Publishing interval, min. 	200 ms
— Number of server methods, max.	50
 Number of inputs/outputs per server method, 	20
max.	
 — Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	5 000
Alarms and Conditions	Yes
 — Number of program alarms 	200
 — Number of alarms for system diagnostics 	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64

D I	N/
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	800
Number of program alarms Number of alarms for system diagnostics	200
Number of alarms for system diagnostics Number of alarms for motion technology objects	160
	100
Test commissioning functions	Very Devellet enline eccess needible for up to 0 engineering systems
Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 8 engineering systems
	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No 8
Number of breakpoints Status/control	0
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	inputs/outputs, memory bits, bbs, distributed i/os, timers, counters
 of which status variables, max. 	200; per job
— of which status variables, max.	200; per job 200; per job
Forcing	
Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
MAINT LED	
MAINT LEDConnection display LINK TX/RX	Yes
MAINT LED Connection display LINK TX/RX Supported technology objects	Yes Yes
MAINT LEDConnection display LINK TX/RX	Yes
MAINT LED Connection display LINK TX/RX Supported technology objects	Yes Yes Yes; Note: The number of technology objects affects the cycle time of
MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources	Yes Yes Yes: Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per probe 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 40 80 160 80 20 160 40
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 40 80 160 80 20 160 40
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per cam track per probe Number of available Extended Motion Control resources 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per output cam per output cam per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam track per grobe 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per output cam per cam track per probe Number of available Extended Motion Control resources per group Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per output cam per cam track per probe Number of available Extended Motion Control resources Required Extended Motion Control resources per cam (1 000 points and 50 segments) for each set of kinematics 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) for each set of kinematics Per leading axis proxy 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) For each set of kinematics Per leading axis proxy 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120 2 2 30 30 3
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) for each set of kinematics Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) for each set of kinematics Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120 2 2 30 30 3
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) per cam (10 000 points and 50 segments) Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of sources value) Number of sources at motion control cycle of 8 ms (typical value) 	Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120 2 7
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) per cam (10 000 points and 50 segments) Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) Controller 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 80 20 160 40 120 2 2 30 30 3 7 14
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) per cad (10 000 points and 50 segments) Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of solutioning axes at motion control cycle of 8 ms (typical value) 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 120 2 2 20 30 3 3 7 14 Yes; Universal PID controller with integrated optimization
 MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per output cam per cam track per probe Number of available Extended Motion Control resources per cam track per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) per cam (10 000 points and 50 segments) Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) Controller 	Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 80 20 160 40 120 2 2 30 30 3 7 14

Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
 Block protection 	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

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